



Virtually all Toyota lift trucks sold in North America are manufactured and assembled at our state-of-the-art manufacturing facility in Columbus, Indiana. Toyota Industrial Equipment Manufacturing (TIEM) has attained ISO 14001 certification for environmental compliance and ISO 9001 for quality management excellence.



TOYOTA CANADA INC. (TCI) has received ISO 14001 certification for its Toronto, Ontario based head office facilities and parts distribution centre. This internationally recognized certification illustrates Toyota's global commitment to protecting the environment.



ISO 14001

Some product features here-in are optional. Please contact your dealer for specifications.
 Details of specifications are based on information available at time of printing and may change without notice.

May 2010

IEDAL-LLINE-25



TOYOTA LIFT TRUCKS



The Complete Line
 From The Largest Forklift Manufacturer
 In The World.



On most Toyota lift trucks, SAS is standard. On other forklifts, it's not even an option.

Each year more than 68,000 forklift accidents are reported in North America. Industry-wide, companies have responded to this problem by implementing better operator training programs. Toyota has responded by engineering a revolutionary forklift.

What makes our forklifts truly revolutionary is that it includes something no other forklift can offer: the patented **System of Active Stability™ (SAS)**.

Using technology created by Toyota's engineers for automotive safety systems, SAS electronically monitors and controls forklift operations to help reduce instability. Sensors monitor over 3,000 forklift operations. When instability is detected, the sensors signal the controller which activates SAS systems, including the Active Control Rear Stabilizer and the Active Mast Function Controller.

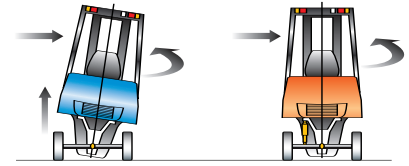


Swing Lock Cylinder indicator light informs operators when SAS is engaged, making them aware of SAS's role in maintaining stability.



Active Control Rear Stabilizer*

The Active Control Rear Stabilizer helps operators maintain lateral stability. When it senses instability, the Active Control Rear Stabilizer engages the Swing Lock Cylinder which stabilizes the rear axle, helping to reduce the risk of tip-over.



WITHOUT SAS

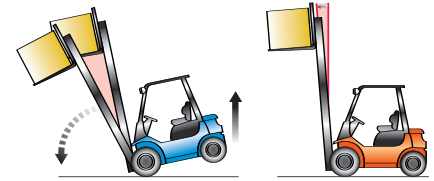
WITH SAS



Active Mast Function Controller

The Active Mast Function Controller is uniquely engineered to help operators handle loads at high heights. Depending on the height and weight of the load, the Forward Tilt Angle Controller automatically overrides the operator's manual control and limits the forward tilt angle of the mast, making it more difficult to spill a load.

The Rear Tilt Speed Controller also helps keep the load stable by governing the reverse tilt speed of the mast.



WITHOUT SAS

WITH SAS



The Active Mast Function Controller controls the mast angle and speed depending on the weight and height of the load.

* Not available on 7FBEU Series.



Model Code: *7FBEU 15, 18, H18, 20*
Description: *Cushion or pneumatic electric, three wheel*
Capacity: *3,000 to 4,000 lbs.
1,361 to 1,814 kg*



Model Code: *8FBCU 20, 25, H25, 28, 30, 32*
Description: *Cushion, four wheel electric*
Capacity: *4,000 to 6,500 lbs.
1,815 to 2,948 kg*



Model Code: *7FB(H) 15, 18, 20, 25, 30*
Description: *Pneumatic, four wheel electric*
Capacity: *3,000 to 7,000 lbs.
1,361 to 3,175 kg*



Model Code: *7FBCU 15, 18 & 35, 45, 55*
Description: *Cushion, four wheel electric*
Capacity: *15, 18 3,000 to 3,500 lbs.
1,361 to 1,588 kg
35, 45, 55 8,000 to 12,000 lbs.
3,630 to 5,445 kg*



Model Code: 8FGCU 15, 18, S20
Description: *Internal combustion,
cushion tire*
Capacity: 3,000 to 4,000 lbs.
1,361 to 1,814 kg



Model Code: 7FGCU 35, 45, 55, BCS
Description: *Internal combustion,
cushion tire, Boxcar Special*
Capacity: 8,000 to 12,000 lbs.
3,629 to 5,443 kg



Model Code: 8FGCU 20, 25, 30, 32
Description: *Internal combustion,
cushion tire*
Capacity: 4,000 to 6,500 lbs.
1,814 to 2,948 kg



Model Code: 7FGCU 35, 45, 55, 60, 70
Description: *Internal combustion,
cushion tire*
Capacity: 8,000 to 15,500 lbs.
3,629 to 7,031 kg



Model Code: *8FGU/DU 15, 18, 20, 25, 30, 32*
Description: *Internal combustion,
pneumatic tire*
Capacity: *3,000 to 6,500 lbs.
1,361 to 2,948 kg*



Model Code: *7FGU 60, 70, 80
7FDU 60, 70, 80*
Description: *Internal combustion,
pneumatic tire*
Capacity: *13,500 to 17,500 lbs.
6,124 to 7,938 kg*



Model Code: *7FGU/DAU 35, 40, 45
7FG/DAU 50*
Description: *Internal combustion,
pneumatic tire*
Capacity: *8,000 to 11,000 lbs.
3,629 to 4,990 kg*



Model Code: *50-4FD 100, 115, 120, 135,
(K)150, (K)160*
Description: *Internal combustion,
pneumatic tire*
Capacity: *22,000 to 35,000 lbs.
10,000 to 16,000 kg*



Model Code: *8BRU 18, 23
8BDRU 15*

Description: *Electric reach / double reach*

Capacity: *3,000 to 4,500 lbs.
1,361 to 2,041 kg*



Model Code: *6FRE 12, 14, 16, 20*

Description: *Electric reach truck (sit down)*

Capacity: *2,500 to 4,500 lbs.
1,200 to 2000 kg*



Model Code: *7FBR 10, 13, 15, 18, 20, 25, 30*

Description: *Electric reach truck*

Capacity: *2,000 to 5,700 lbs.
900 to 2,600 kg*



Model Code: *6BPU 15
7BPUE 15*

Description: *Electric order picker*

Capacity: *3,000 lbs.
1,361 kg*



Model Code: 7BNCU 15, 18, 20, 25
Description: Electric stand-up counterbalance
Capacity: 3,000 to 5,000 lbs.
 1,361 to 2,268 kg



①



②



④



③



⑤



Model Code: ① 8HBW 30 ② 8HBE 30, 40
 ③ 8HBC 30, 40 ④ 8TB 50
 ⑤ 7HBW 23
Description: Walkie / rider
Capacity: 4,000 to 10,000 lbs.
 1,814 to 4,536 kg



Model Code: 7BWS 10, 13
Description: Electric adjustable walkie straddle stacker
Capacity: 2,000 to 2,500 lbs.
 907 to 1,134 kg

①



②



③



Model Code: ① 6BWC 10, 15, 20
 ② 6BWS 11, 15, 20
 ③ 6BWR 15
Description: Electric walkie straddle / reach
Capacity: 2,000 to 4,000 lbs.
 907 to 1,814 kg



Model Code: *4CBT / CBTY
CBT4, 6*

Description: *Electric tow tractor*

Capacity: *8,800 to 13,200 lbs.
4,000 to 6,000 kg*



Model Code: *2TG / TD 10, 20, 25
3TG / TD 35, 45*

Description: *Internal combustion tow tractor*

Capacity: *28,600 to 132,000 lbs.
12,973 to 59,874 kg*

Established in 1970, Toyota Canada Inc., Industrial Equipment Division (TCH-IED), headquartered in Toronto, Ontario, is the only lift truck supplier to have a head office and parts distribution centre in Canada dedicated to supporting the Canadian market.

Toyota's commitment to customer service extends nationwide. Thirty-two authorized Toyota Industrial Equipment Dealer facilities located throughout Canada offer comprehensive customer support including one-stop shopping for lift trucks, genuine Toyota parts and Toyota University accredited service technicians.

Not only is Toyota committed to Canada, but is proud of its overall commitment to North America, which includes:

- Direct North American employment: 38,041
- Direct North American Investment: CDN \$20.3 B

We are committed to supporting our products, and most importantly, our customers.

For more information contact your local authorized Toyota Industrial Equipment dealer, fax Toyota direct at **1-800-592-3851**, or visit the Toyota Industrial Equipment web site at www.forklift.toyota.ca.

